Introducing:

Luminy®

PLA as future proof cosmetics packaging material

Biobased · Recyclable · Compostable · Innovative

Circulaire Cosmetica & Personal Care Verpakkingen 20 February 2025

Seda Cantekin Global Market Segment Leader



Me as a consumer

Caring about myself, my family and the planet that I call home...



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What do brand-owners want?

Are these in-line with consumers' needs?



Consume less: Recycle, reduce, reuse Bio-based Bio-based Without compromising quality, safety and shelf-life

50% reduction in fossil-based virgin plastic in our packaging by 2025 (vs. 2019 base year)

ESTEE LAUDER COMPANIES

By the end of calendar year 2030, we will reduce the amount of virgin petroleum content in our plastic packaging to 50% or less.

In fiscal 2022, our plastic packaging contained 87% virgin petroleum content.

-25%

GROUPE

By 2030, we will innovate to enable our consumers to reduce the CO₂ emissions resulting from the use of our products by 25% compared to 2016, on average and per finished product.



By 2030 cut 75% of our own CO2 emissions, and 50% of our supply chain

Corbion

Do the existing solutions answer consumers' needs?

Main challenges and opportunities



Safety and regulatory	Material solutions
No compromise on safety	ABS, PP, PE, PET, PC, PMMA,
• Finding colutions with out	Glass, aluminum
 Finding solutions without compromising on the health and safety of consumers 	Are these the only options?Are there other alternatives?
Design solutions	End-of-life solutions
Design solutions	
Multi-component/multi-material	What happens to a tube after its
	life come to an end?
 Does the design have to be complex? Are there other alternatives? 	 Yes, cosmetics packaging lasts longer than a food packaging. Mostly multi-layer structures, metalized, multi materials solutions. Requires a customized end-of-life

How can we help you to tackle challenges and meet your sustainability targets?

Luminy® PLA: a cradle-to-cradle polymer

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What is PLA? Poly lactic acid





Made from plants



TotalEnergies Corbion converts the lactic acid into PLA, a biopolymer used in multiple applications from packaging to 3D printing to electronics.

100%biobased



What is Luminy[®] PLA?

Polylactic Acid

PLA is a biobased, recyclable, and biodegradable polymer made from annually renewable resources, offering a reduced carbon footprint versus traditional plastics.





100% Biobased

Made from annually harvested renewable sugarcane plants



Recyclable Mechanically and chemically



Compostable

Industrially composts faster than banana peels



Versatile Used anywhere conventional plastics are used

What about the end-oflife?

Keep the biobased carbon in the loop again and again





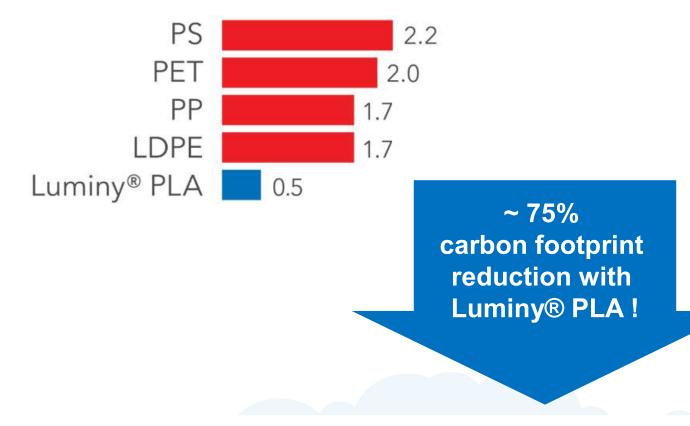
TotalEnergies

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Reduced carbon footprint with PLA

From a cradle-to-gate the Global Warming Potential (GWP) of PLA is 0.5kg CO2/kg of PLA

Carbon footprint in kg CO₂ /kg of polymer**





Recycling of PLA

SAFETY FIRST

Most suitable for personal care products-



- Relatively simple process
- Already commercial
- Food-approved
- Drop-in solution
- Infinitely recyclable

We are ready to explore take-back programs with value chain partners in toy industry!





Please contact us to learn more about our recycled PLA (rPLA) grades (30-100%)



Tomra collaboration trial

Tomra's Near Infra-Red (NIR) sorting tech successfully separates PLA from mixed plastic waste, making the process fast and easy









Please see our video on YouTube with the results of these sorting trials.

TOMRA

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Back to earth





Source: WUR study for Dutch Environmental Ministry, published February 2020.



Material and design solutions

Commercial examples







Innovative and eco-responsible cosmetic packaging. The caps & closures are made from PLA, bottles & containers are made from glass.

Benefits:

- Biobased
- Quality feel
- Good processing economics
- Replacing thermoset materials
- Reduced environmental impact
- Color MB replaces additional coating process

Materials

- Compound based on Luminy L105 and other biobased additives
- The biobased additives are by-products of industrial side-streams combined with camellia seed shells



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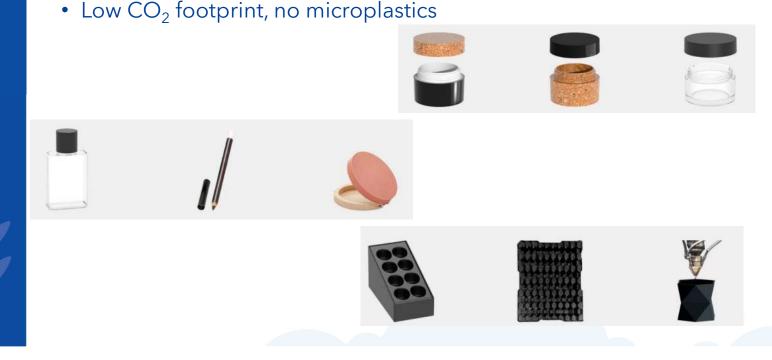
Partnership with Sulapac

Bio-based, biodegradable recycled content meeting the stringent demands of leading cosmetic brands

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Luxurious appearance

• Compatible with cosmetic formulations

Effortless switch from current materials

Smooth finish

•

•



We can only do this together... Join the movement!

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www.totalenergies-corbion.com

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Luminy® PLA bioplastics



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APPENDIX

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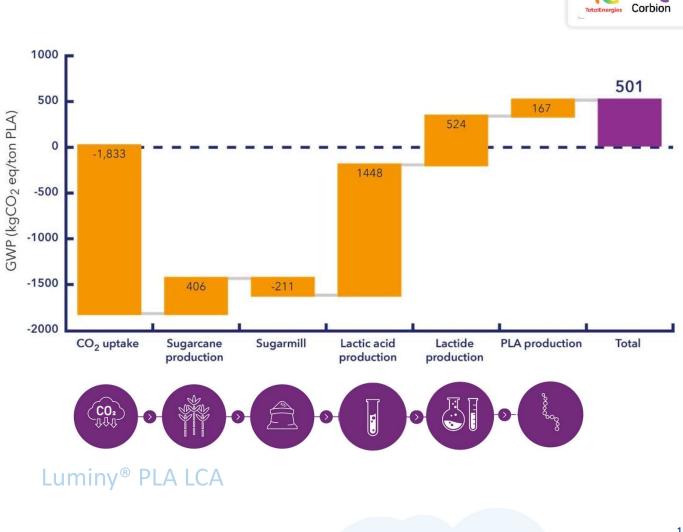


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Global Warming Potential

501 kgs CO2/ton of PLA







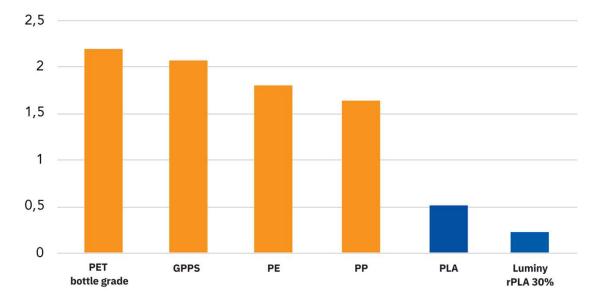
How Luminy[®] compares

Low GWP compared to fossil-based plastics



Global Warming Potential, Cradle to Gate for various polymers

(CO2 kg equiv./kg polymer, including biogenic carbon)



Plastics Europe Ecoprofiles (2023); LCA of PLA, Journal of Polymers and the Environment, (2019) and internal sources.



Luminy® PLA bioplastics

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